



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

9952

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13991	30/10
2.	Visual Inspection	OK - 3.5 mm CSSW	Phw 3980 AB
3.	Pellet Die No.	13826	UT-OK
4.	Hardened by	heek Penny	Relief OK
5.	Received by after hardening (Name)	Janji	(3-3) 3 24 mm
6.	Hardness achieved on 1 st side	49.3-49.5 HR	Relief 4.0 3 20 mm
7.	Hardness achieved on 2 nd side	49.5-49.6 HR	Counter OK
8.	Ovality after hardening 1 st side	(0-2) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0-3) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.6 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	292 mm	Teels - 12

Inspected By (Sign) & Date

Janji 22/1/25

1.	Finish Fitting size 1 st side	618.5 ± 0.05 ± 0.05 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	618.5 ± 0.04 ± 0.04 mm Tapper 12°	
3.	Finish size made by		

Inspected By (Sign) & Date

Janji 22/1/25

1.	Supplied to (Customer Name)	Vaibhav Poultech, HR	
2.	Dispatch Date		

Reported By (Sign) & Date

Janji 22/1/25

Satyam
23/1/25
Reviewed by (Engineer-CNC)

Manager-CNC