



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

9955

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13921	26/45
2.	Visual Inspection		ok - 3.0 mm (S5570)	Drng Hc 615 AD
3.	Pellet Die No.		13065	UT-OK
4.	Hardened by		herk kinnay	Reluf-OK
5.	Received by after hardening (Name)		Jayjir	(3-3) 3.22 mm
6.	Hardness achieved on 1 st side		50.0 - 50.1 HR	Relufa 3.5 1.9 mm
7.	Hardness achieved on 2 nd side		51.1 - 51.3 HR	Caunfy-OK
8.	Ovality after hardening 1 st side		(0.4) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side		(0.3) mm	Tapping H20
10.	Outside Diameter		610 mm	Deep - 18.6 mm
11.	Inside Diameter		520 mm	Tapping Hc af
12.	Width of die		986 mm	Hols - 12

Inspected By (Sign) & Date

Jayjir 22/1/25

1.	Finish Fitting size 1 st side	621 + .10 + .12 mm Tapper 12°	Wander ut - 5-5 mm
2.	Finish Fitting size 2 nd side	621 + .06 + .07 mm Tapper 12°	- 5-8 mm
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjir 22/1/25

1.	Supplied to (Customer Name)	Shri Ram, Assam
2.	Dispatch Date	

Reported By (Sign) & Date

Jayjir 22/1/25

1002 - CWP/INK

Jayjir 23/1/25

Reviewed by (Engineer-CNC)

Manager-CNC