

9939



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13858	55/55
2.	Visual Inspection		OK - 4.5 mm (359.4)	in use Dwg No - 14951 A/B
3.	Pellet Die No.		13580 ✓	UT-OK
4.	Hardened by		Lark Permy	Relief - OK
5.	Received by after hardening (Name)		Jayjir	(3-3) 2.5 mm
6.	Hardness achieved on 1 st side		50.1-50.6 HRC	Relief 5-5 HRC
7.	Hardness achieved on 2 nd side		50.1-50.4 HRC ✓	Counter - OK
8.	Ovality after hardening 1 st side		(0.5) mm ✓	PCD 565 mm
9.	Ovality after hardening 2 nd side		(0.5) mm ✓	Tapping M20
10.	Outside Diameter		630 mm	Deep - 18-6 mm
11.	Inside Diameter		520 mm	Tapping Head
12.	Width of die		222 mm	Holes - 12

Inspected By (Sign) & Date

Jayjir 21/1/25

1.	Finish Fitting size 1 st side	618.5 x 2.05 x 2.05 mm Tapper 12° ✓
2.	Finish Fitting size 2 nd side	618.5 x 2.04 x 2.05 mm Tapper 12° ✓
3.	Finish size made by	_____

Inspected By (Sign) & Date

Jayjir 21/1/25

1.	Supplied to (Customer Name)	Morgan Krishna, U.P
2.	Dispatch Date	_____

Reported By (Sign) & Date

Jayjir 21/1/25

Sator 21/1/25

Reviewed by (Engineer-CNC)

Manager-CNC