



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

9996

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13928	33150
2.	Visual Inspection	ok - 3-0 mm	(NJEU)	Pres 344 AB
3.	Pellet Die No.		12017	UT-ok
4.	Hardened by		hark pinner	Relief-ok
5.	Received by after hardening (Name)		Jain	(23) 3 23 mm
6.	Hardness achieved on 1 st side		49.2-49.6 HRC	Relief 3.5, 3 17 mm
7.	Hardness achieved on 2 nd side		49.7-50.1 HRC	Caution ok
8.	Ovality after hardening 1 st side		(0.8) mm	PCD - 640 mm
9.	Ovality after hardening 2 nd side		(0.6) mm	Tapping H20
10.	Outside Diameter		700 mm	Deep - 18-6 mm
11.	Inside Diameter		680 mm	Tapping H20
12.	Width of die		265 mm	Holy - 16

Inspected By (Sign) & Date

Jain 21/1/25

1. Finish Fitting size 1st side

690 ± .05 ± .05 mm

2. Finish Fitting size 2nd side

690 ± .05 ± .05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jain 21/1/25

1. Supplied to (Customer Name)

Reliable Ind. w.B

2. Dispatch Date

Reported By (Sign) & Date

Jain 21/1/25

Jain 21/1/25

Reviewed by (Engineer-CNC)

Manager-CNC