



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/GA/FM/133

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

3292

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		13837	4010
3.	Pellet Die No.		OK - 4.0 mm (SS9W)	Drugs - 100%
4.	Hardened by		13704	11.7.13
5.	Received by after hardening (Name)		hark punny	Relief - ok
6.	Hardness achieved on 1 st side		Jayji	(2.3) 9.14 mm
7.	Hardness achieved on 2 nd side		50.0 - 50.1 HRC	Relief 4.5, 10 mm
8.	Ovality after hardening 1 st side		50.2 - 50.3 HRC	Counter - ok
9.	Ovality after hardening 2 nd side		(0.3) mm	ROD - 5.15 mm
10.	Outside Diameter		(0.6) mm	Tapping 120
11.	Inside Diameter		620 mm	Deep - 13.6 mm
12.	Width of die		520 mm	Tapping 110 of
			222 mm	Hole - 12

Inspected By (Sign) & Date

Jayji 17/1/25

1.	Finish Fitting size 1 st side	610 ± 0.05 ± 0.05 mm
2.	Finish Fitting size 2 nd side	610 ± 0.05 ± 0.05 mm
3.	Finish size made by	_____

Inspected By (Sign) & Date

Jayji 17/1/25

1.	Supplied to (Customer Name)	Bogster feeds, Nepal
2.	Dispatch Date	_____

Reported By (Sign) & Date

Jayji 17/1/25

Reviewed by (Engineer-CNC)

Manager-CNC