

9896



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13360 to 13924	39/50
2.	Visual Inspection	ok - 3.5 mm (SSW)	Dring - hark/2d
3.	Pellet Die No.	13396	UT-ok
4.	Hardened by	hark Punjab	Relief - ok
5.	Received by after hardening (Name)	Janji	(3-3) 9 18 mm
6.	Hardness achieved on 1 <sup>st</sup> side	49.2 - 50.4 HR	Relief 4.0 11 mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.1 - 50.2 HR	Counter - ok
8.	Ovality after hardening 1 <sup>st</sup> side	(0-3) mm	PCD - 565 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0-8) mm (A)	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping Ho af
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Janji 17/1/25

1.	Finish Fitting size 1 <sup>st</sup> side	610 ± 0.05 ± 0.05 mm
2.	Finish Fitting size 2 <sup>nd</sup> side	610 ± 0.04 ± 0.05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 17/1/25

1.	Supplied to (Customer Name)	SWR ENOTICE, C/O B to Kanbiya Agr, Maharashtra
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 17/1/25

Reviewed by (Engineer-CNC)  
17/1/25

Manager-CNC