

9908



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		32150
2.	Visual Inspection	13741	32150
3.	Pellet Die No.	AK-4.0mm (M-Jumbo)	Durgam - 419AB
4.	Hardened by	12878	UT-ak
5.	Received by after hardening (Name)	Lark Penner	Reluf-ak
6.	Hardness achieved on 1 st side	Janjir	(3-3) 322mm
7.	Hardness achieved on 2 nd side	50-1-50.3 HRC	Reluf-4-5 18mm
8.	Ovality after hardening 1 st side	50-1-50.4 HRC	Counter-ak
9.	Ovality after hardening 2 nd side	(0.7) mm	PCD - 645mm
10.	Outside Diameter	(0.8) mm	Tapping M20
11.	Inside Diameter	700 mm	Deep - 20-6mm
12.	Width of die	600 mm	Tapping Ho of
Inspected By (Sign) & Date		222 mm	holes - 12
1. Finish Fitting size 1 st side		Janjir 16/1/25	
2. Finish Fitting size 2 nd side		690 ± .12 ± .12 mm	
3. Finish size made by		690 ± .12 ± .12 mm	
Inspected By (Sign) & Date		Janjir 16/1/25	
1. Supplied to (Customer Name)		Grodrej Agrovet, Maharashtra	
2. Dispatch Date			
Reported By (Sign) & Date		Janjir 16/1/25	

Sator 16/1/25

Reviewed by (Engineer-CNC)

Manager-CNC