

9903



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03
 Rev. No. 01
 Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		4510
2.	Visual Inspection	13753	
3.	Pellet Die No.	ak-6.0 mm CS500	2 Days No work
4.	Hardened by	13693	07-ak
5.	Received by after hardening (Name)	Lark Puram	Relief ak
6.	Hardness achieved on 1 st side	Jain	B-37 311mm
7.	Hardness achieved on 2 nd side	50.0-50.1 HRc	Relief 6.5 5mm
8.	Ovality after hardening 1 st side	50.2-50.3 HRc	Count - ak
9.	Ovality after hardening 2 nd side	(0.2) mm	PCD - 585mm
10.	Outside Diameter	(0.2) mm	Tapping M20
11.	Inside Diameter	620 mm	Drill 12-6 mm
12.	Width of die	520 mm	Tapping M10
Inspected By (Sign) & Date		Jain 16/1/25	Hals - 12
1.	Finish Fitting size 1 st side		
2.	Finish Fitting size 2 nd side	610 + 0.05 - 0.08 mm	
3.	Finish size made by	610 + 0.04 - 0.04 mm	
Inspected By (Sign) & Date		Jain 16/1/25	
1.	Supplied to (Customer Name)		
2.	Dispatch Date	Shorwasti, Bihor	
Reported By (Sign) & Date		Jain 16/1/25	

Saini 16/1/25
 Reviewed by (Engineer-CNC)

Manager-CNC