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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13716	33150
2.	Visual Inspection	OK - 3-0 mm (M-Jumbo)	Phos 419AH
3.	Pellet Die No.	12876	UT-OK
4.	Hardened by	herk punny	Relief - OK
5.	Received by after hardening (Name)	Jayji	(B-3) 23mm
6.	Hardness achieved on 1 st side	48.4-49.4 HRC @	Relief 3-5 17mm
7.	Hardness achieved on 2 nd side	48.2-49.6 HRC @	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 645mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	700 mm	Deep - 20.5mm
11.	Inside Diameter	600 mm	Tapping H0.05
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Jayji 14/1/25	
1.	Finish Fitting size 1 st side	690 ± 0.08 ± 0.10 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.09 ± 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayji 14/1/25	
1.	Supplied to (Customer Name)	Sona glood, Assam	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayji 14/1/25	

Reviewed by (Engineer-CNC)
Jayji 14/1/25

Manager-CNC