



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

9864

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13559	3747/60
2.	Visual Inspection	ok - 6.0 mm (M-Jumbo)	Drgt - 654AD
3.	Pellet Die No.	14144	VT-OK
4.	Hardened by	herk fernus	Relief - ok
5.	Received by after hardening (Name)	Jayin	ok 23mm
6.	Hardness achieved on 1 st side	49.8 - 50.1 HRC	97.0 13mm
7.	Hardness achieved on 2 nd side	49.1 - 49.6 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 645mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping H20
10.	Outside Diameter	720 mm	Dep - 18-6mm
11.	Inside Diameter	600 mm	Tapping No of
12.	Width of die	222 mm	Hols - 12

Inspected By (Sign) & Date

Jayin 13/1/25

1. Finish Fitting size 1st side

690 ± .10 ± .12 mm

2. Finish Fitting size 2nd side

690 ± .12 ± .12 mm

3. Finish size made by

Inspected By (Sign) & Date

Jayin 13/1/25

1. Supplied to (Customer Name)

Shree Shyam, Rajasthan

2. Dispatch Date

Reported By (Sign) & Date

Jayin 13/1/25

Jayin 13/1/25

Reviewed by (Engineer-CNC)

Manager-CNC