

9875



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		38/66, 40/66
2.	Visual Inspection	13674 ✓	Renew
3.	Pellet Die No.	OK - 8.0 mm (M-Jumbo), 13349 ✓	Dring No - 1035412 UT-OK
4.	Hardened by	Lark Ferrary	Rehuf-OK
5.	Received by after hardening (Name)	Jayjir	
6.	Hardness achieved on 1 st side	50.4 - 50.9 HRC ✓	φ 9.0 28 mm 3
7.	Hardness achieved on 2 nd side	50.5 - 50.9 HRC ✓	φ 9.0 26 mm
8.	Ovality after hardening 1 st side	(0.7) mm ✓	Counter-OK
9.	Ovality after hardening 2 nd side	(0.7) mm ✓	PCD - 620 mm Tapping M16
10.	Outside Diameter	680 mm ✓	Deep - 30.5 mm
11.	Inside Diameter	548.3 ± 0.07 ± 0.08 ± 1.0 ± 1.3 mm ✓	Tapping No of
12.	Width of die	215 mm ✓	Holes 2
Inspected By (Sign) & Date		Jayjir 13/1/25	✓
1.	Finish Fitting size 1 st side	689.5 ± 0.07 ± 1.0 mm Tapper 5°	
2.	Finish Fitting size 2 nd side	689.5 ± 0.12 ± 1.2 mm Tapper 5°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjir 13/1/25	
1.	Supplied to (Customer Name)	Mahesh Green, HR	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjir 13/1/25	

Satish 13/01/25

Reviewed by (Engineer-CNC)

Manager-CNC