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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03
 Rev. No. 01
 Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13759	40150
2.	Visual Inspection	OK - 6.0 mm (Sender)	Pro w 403AB
3.	Pellet Die No.	13180	OT-OK
4.	Hardened by	Wark Sunny	Rebuf-OK
5.	Received by after hardening (Name)	Jayji	(2-2) S 16 mm
6.	Hardness achieved on 1 st side	49.8 - 49.8 HRC	Reluf 6.5 S 10 mm
7.	Hardness achieved on 2 nd side	49.4 - 50.0 HRC	Caumfu-OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping # 3/16
10.	Outside Diameter	520 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Tapping HRC of
12.	Width of die	158 mm	Hole - 8
Inspected By (Sign) & Date		Jayji 13/1/25	

1.	Finish Fitting size 1 st side	489 \pm 0.04 - 0.09 mm
2.	Finish Fitting size 2 nd side	489 \pm 0.10 - 0.10 mm
3.	Finish size made by	

Inspected By (Sign) & Date: Jayji 13/1/25

1. Supplied to (Customer Name): Shree Bhairanath, Maharashtra

2. Dispatch Date: _____

Reported By (Sign) & Date: Jayji 13/1/25

Reviewed by (Engineer-CNC): Jayji 13/1/25

Manager-CNC