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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13764 ✓	32/40
2.	Visual Inspection	dk - 3.2 mm (Senior)	Pass Drght - 15062 ✓
3.	Pellet Die No.	12725 ✓	UT-OK
4.	Hardened by	Lark Punny	Reluf-OK
5.	Received by after hardening (Name)	Janji	(2-2) 3" mm
6.	Hardness achieved on 1 st side	49.1-49.2 HRC	8 mm
7.	Hardness achieved on 2 nd side	49.3-49.7 HRC ✓	Camfer-OK
8.	Ovality after hardening 1 st side	(0.2) mm ✓	Pop - 474 mm
9.	Ovality after hardening 2 nd side	(0.3) mm ✓	Tapping 1120 ✓
10.	Outside Diameter	500 mm ✓	Deep - 16.6 mm ✓
11.	Inside Diameter	420 mm ✓	Tapping Ho of ✓
12.	Width of die	158 mm ✓	Hols - 8 ✓

Inspected By (Sign) & Date

Janji 11/1/25

1.	Finish Fitting size 1 st side	495-88 ± 0.02 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	495-88 ± 0.01 mm Tapper 12°	
3.	Finish size made by		

Inspected By (Sign) & Date

Janji 11/1/25

1.	Supplied to (Customer Name)	Moromada Poultry, Maharashtra	
2.	Dispatch Date		

Reported By (Sign) & Date

Janji 11/1/25

Satsa 17/1/25

Reviewed by (Engineer-CNC)

Manager-CNC