

6943



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

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| Form No. | CNC/QA/FM/03 |
| Rev. No. | 01 |
| Rev. Date | 31-07-2013 |

Final Inspection (Pellet Dies) after Hardening & Finishing

| S.No. | Check Parameter | Specification Observations | Remarks |
|-------|--|----------------------------|-------------------------|
| 1. | Work order No. | 10109 | 48/50 |
| 2. | Visual Inspection | ok- 4.0 mm (MJEW) | For 2 Dwg No-14805 A |
| 3. | Pellet Die No. | 8816 | UT-OK |
| 4. | Hardened by | work furnace | Relief - ok |
| 5. | Received by after hardening (Name) | Jaujan | (3-3) > 10 mm |
| 6. | Hardness achieved on 1 st side | 50.1 - 49.4 HRC | Relief of 4.5 5 2 mm |
| 7. | Hardness achieved on 2 nd side | 49.1 - 49.8 HRC | Counter - ok |
| 8. | Ovality after hardening 1 st side | (0.2) mm | RCD - 640 mm |
| 9. | Ovality after hardening 2 nd side | (0.1) mm | Tapping M20 |
| 10. | Outside Diameter | 701 mm | Deep - 18.8 mm |
| 11. | Inside Diameter | 600 mm | Tapping No of |
| 12. | Width of die | 265 mm | Holes - 16 |

Inspected By (Sign) & Date

Jaujan 26/8/23

1. Finish Fitting size 1st side

700 + .10 + .11 mm Tappa 12°

2. Finish Fitting size 2nd side

700 + .10 + .10 mm Tappa 12°

3. Finish size made by

Inspected By (Sign) & Date

Jaujan 26/8/23

1. Supplied to (Customer Name)

Suguna Foods, W.B

2. Dispatch Date

Reported By (Sign) & Date

Jaujan 26/8/23

[Signature]
26/8/23

Reviewed by (Engineer-CNC)

Manager-CNC