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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10123	46/50
2.	Visual Inspection	OK - 8.0 mm (Series)	Ph. ok
3.	Pellet Die No.	10876	Drawing 742A+B UT-OK
4.	Hardened by	hark kumar	Relief - ok
5.	Received by after hardening (Name)	Jayin	(2-2) 2 12 mm
6.	Hardness achieved on 1 st side	50.0 - 50.0 HRC	Relief 8.5 3 4 mm
7.	Hardness achieved on 2 nd side	49.0 - 49.1 HRC	Relief - ok
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	520 mm	Deep - 16.8 mm
11.	Inside Diameter	420 mm	Tapping No. of
12.	Width of die	158 mm	Hole - 8

Inspected By (Sign) & Date
 Jayin 25/8/23

1.	Finish Fitting size 1 st side	490 +.12 +.12 mm
2.	Finish Fitting size 2 nd side	490 +.08 +.10 mm
3.	Finish size made by	

Inspected By (Sign) & Date
 Jayin 26/8/23

1.	Supplied to (Customer Name)	Aggrawal Enterprises, v.p
2.	Dispatch Date	

Reported By (Sign) & Date
 Jayin 26/8/23

[Signature]
26/8/23

Reviewed by (Engineer-CNC)

Manager-CNC