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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		10097	50/55
2.	Visual Inspection	OK - 8.0 mm	(SEW)	Plus Dmg to 86.9 A+B
3.	Pellet Die No.	10432		UT-OK
4.	Hardened by	hark fernus		Relief - OK
5.	Received by after hardening (Name)	Janjan		(2-2) 3 13 mm
6.	Hardness achieved on 1 st side	50.3 - 50.5 HRC		Relief 8.5 3 5 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.0 HRC		Counts - OK
8.	Ovality after hardening 1 st side	(0.1) mm		PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm		Tapping M20
10.	Outside Diameter	530 mm		Deep - 16.8 mm
11.	Inside Diameter	420 mm		Tapping M16
12.	Width of die	182 mm		Holds - 8
Inspected By (Sign) & Date		Janjan 26/8/23		
1.	Finish Fitting size 1 st side	489 p.12 p.12 mm		
2.	Finish Fitting size 2 nd side	489 - .10 p.10 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janjan 26/8/23		
1.	Supplied to (Customer Name)	Maa Kali feeds, mill, W.B		
2.	Dispatch Date			
Reported By (Sign) & Date		Janjan 26/8/23		

26/8/23

Reviewed by (Engineer-CNC)

Manager-CNC