

close J.C.W. P

6491



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		9965	55/60
2.	Visual Inspection	ok - 10.0 mm	(M.dumb)	Per 00 E.Dog No - 408A16
3.	Pellet Die No.	10647		UT=ok
4.	Hardened by	hork ferney		Relief - ok
5.	Received by after hardening (Name)	Janjan		(B.3) 2.15 mm
6.	Hardness achieved on 1 st side	51.6 - 51.4 HRC	Relief	10.5 3 5 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.0 HRC		Counter - ok
8.	Ovality after hardening 1 st side	(0.4) mm		PCD - 640 mm
9.	Ovality after hardening 2 nd side	(0.4) mm		Tapping M20
10.	Outside Diameter	720 mm		Deep - 18.8 mm
11.	Inside Diameter	600 mm		Tapping No of
12.	Width of die	222 mm		Hols - 12

Inspected By (Sign) & Date

Janjan 24/8/23

1.	Finish Fitting size 1 st side	690 +.10 +.10 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 +.10 +.10 mm Tapper 12°	By - Sandeep Sangh
3.	Finish size made by		Let's ap

Inspected By (Sign) & Date

Janjan 24/8/23

1.	Supplied to (Customer Name)	Kamdhenu Cattle Feed U.P	Sign 2184
2.	Dispatch Date		

Reported By (Sign) & Date

Janjan 24/8/23

24/8/23

1002 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC