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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10075	45/50
2.	Visual Inspection	OK - 6.0 mm (Series)	Run co Drg No 370A+B
3.	Pellet Die No.	10881	UT-OK
4.	Hardened by	hark punnu	Relief - ok
5.	Received by after hardening (Name)	Jayew	(2-2) 8 11 mm
6.	Hardness achieved on 1 st side	50.0 - 50.1 HRC	Relief 6.5 5 5 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.1) mm	POD - 454 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping of 3/4"
10.	Outside Diameter	520 mm	Deep - 16.8 mm
11.	Inside Diameter	420 mm	Tapping Ho up
12.	Width of die	159.5 mm	Hole - 8

Inspected By (Sign) & Date

Jayew 25/8/23

1.	Finish Fitting size 1 st side	489 ±.12 ±.12 mm	
2.	Finish Fitting size 2 nd side	489 ±.12 ±.12 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayew 25/8/23

1.	Supplied to (Customer Name)	Kaweris bio Products, Tamil Nadu	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayew 25/8/23

[Signature]
25/8/23

Reviewed by (Engineer-CNC)

Manager-CNC