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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

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| Form No. | CNC/QA/FM/03 |
| Rev. No. | 01 |
| Rev. Date | 31-07-2013 |

Final Inspection (Pellet Dies) after Hardening & Finishing

| S.No. | Check Parameter | Specification Observations | Remarks |
|-------|--|----------------------------|---------------------|
| 1. | Work order No. | 10135 | 33/50 ✓ |
| 2. | Visual Inspection | ok - 3.0 mm (MJEW) | Relief 103 Atb ✓ |
| 3. | Pellet Die No. | 8819 | UT-OK ✓ |
| 4. | Hardened by | Lark Finney | Relief - ok |
| 5. | Received by after hardening (Name) | Janjari | (3-3) > 23mm ✓ |
| 6. | Hardness achieved on 1 st side | 50.0 - 50.1 HRC | Relief 3.5 > 17mm ✓ |
| 7. | Hardness achieved on 2 nd side | 49.7 - 50.0 HRC | Counter - ok |
| 8. | Ovality after hardening 1 st side | (0.2) mm | PCD - 640 mm |
| 9. | Ovality after hardening 2 nd side | (0.2) mm | Tapping M20 |
| 10. | Outside Diameter | 700 mm | Deep - 18.8 mm |
| 11. | Inside Diameter | 600 mm | Tapping M16 |
| 12. | Width of die | 265 mm | Holes - 16 |

Inspected By (Sign) & Date

Janjari 25/8/23

| | | | |
|----|--|--------------------|------------------|
| 1. | Finish Fitting size 1 st side | 690 + .02 + .05 mm | 9 Slot Both side |
| 2. | Finish Fitting size 2 nd side | 690 + .04 + .05 mm | 32 x 8 mm |
| 3. | Finish size made by | | |

Inspected By (Sign) & Date

Janjari 25/8/23

| | | | |
|----|-----------------------------|-------------------|--|
| 1. | Supplied to (Customer Name) | Sagor Redz, Nepal | |
| 2. | Dispatch Date | | |

Reported By (Sign) & Date

Janjari 25/8/23

Janjari 25/8/23

Reviewed by (Engineer-CNC)

Manager-CNC