



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13667	3/5/11
2.	Visual Inspection	ok - 40 mm (M. Jumbo)	Pre Dongit 66AB
3.	Pellet Die No.	14140	UT-OK
4.	Hardened by	hark feroze	Relief - ok
5.	Received by after hardening (Name)	Jayju	(3-3) 324 mm
6.	Hardness achieved on 1 st side	49.8 - 50.1 HRC	Relief 4-5 20 mm
7.	Hardness achieved on 2 nd side	49.7 - 50.1 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.8) mm	PCD - @ 640 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping H20
10.	Outside Diameter	710 mm	Deep - 18-6 mm
11.	Inside Diameter	600 mm	Tapping H10 af
12.	Width of die	222 mm	Holds - 12
Inspected By (Sign) & Date		Jayju 21/12/13	
1.	Finish Fitting size 1 st side	690 ± .12 ± .12 mm Tappes 12°	Final size check
2.	Finish Fitting size 2 nd side	690 ± .12 ± .12 mm Tappes 12°	by - Sandeep Singh
3.	Finish size made by		heth - ap
Inspected By (Sign) & Date		Jayju 21/12/13	Sign
1.	Supplied to (Customer Name)	Suguna foods, Terminal road	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 21/12/13	

Satsr
21/12/13

Reviewed by (Engineer-CNC)

Manager-CNC