



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13642	44/80
2.	Visual Inspection	OK - 4.0 mm (SS&W)	Dring Ho - hak 179
3.	Pellet Die No.	13659	UT-OK
4.	Hardened by	hark pernu	Reluf-OK
5.	Received by after hardening (Name)	Jaujir	(3-3) 3 14 mm
6.	Hardness achieved on 1 st side	30.0 - 30.2 HRC	Reluf 4-5 5 6 mm
7.	Hardness achieved on 2 nd side	49.8 - 50.0 HRC	Count-OK
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Dep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping Ho ab
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Jaujir 11/1/25	
1.	Finish Fitting size 1 st side	610 ± 0.2 ± 0.3 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.4 ± 0.4 mm	
3.	Finish size made by	—————	
Inspected By (Sign) & Date		Jaujir 11/1/25	
1.	Supplied to (Customer Name)	eva Erotica, w.B	
2.	Dispatch Date	—————	
Reported By (Sign) & Date		Jaujir 11/1/25	

Sator 11/1/25

Reviewed by (Engineer-CNC)

Manager-CNC