



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13656	45/10
2.	Visual Inspection	OK - 3.5 mm CS&W	Drng at hark
3.	Pellet Die No.	13666	17-ak
4.	Hardened by	hark punny	Reluf-ak
5.	Received by after hardening (Name)	Jangir	(3-3) 3 12 mm
6.	Hardness achieved on 1 st side	50-4 - 50-7 HRc	Reluf-4.0 5 mm
7.	Hardness achieved on 2 nd side	50-0 - 50-1 HRc	Counter-ak
8.	Ovality after hardening 1 st side	(0.7) mm	RCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	620 mm	Dep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping M10 at
12.	Width of die	222 mm	hole - 12
Inspected By (Sign) & Date		Jangir 11/25	
1.	Finish Fitting size 1 st side	610 ± 0.05 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 ± 0.05 mm	
3.	Finish size made by	—————	
Inspected By (Sign) & Date		Jangir 11/25	
1.	Supplied to (Customer Name)	Sareha Farms, Telangana	
2.	Dispatch Date	—————	
Reported By (Sign) & Date		Jangir 11/25	

Sats 11/25
Reviewed by (Engineer-CNC)

Manager-CNC