



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13634	23/40
2.	Visual Inspection	ok - 3.2 mm (4220)	Dring at hulkhol
3.	Pellet Die No.	13194	UT-OK
4.	Hardened by	hark puner	Relief - ok
5.	Received by after hardening (Name)	Janji	(22) 3 20 mm
6.	Hardness achieved on 1 st side	49.4 - 49.5 HRc	Relief of 3-8 5 17 mm
7.	Hardness achieved on 2 nd side	49.5 - 49.6 HRc	Counter - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 355 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M16
10.	Outside Diameter	400 mm	Deep - 18-6 mm
11.	Inside Diameter	320 mm	Tapping Ho of
12.	Width of die	142 mm	Hols - 8

Inspected By (Sign) & Date

Janji 31/7/13

1. Finish Fitting size 1st side

393 + 0.01 - 0.02 mm

2. Finish Fitting size 2nd side

393 + 0.01 - 0.02 mm

3. Finish size made by

Inspected By (Sign) & Date

Janji 31/7/13

1. Supplied to (Customer Name)

Eastern feeds, Allahm

2. Dispatch Date

Reported By (Sign) & Date

Janji 31/7/13

Sator 1/1/25

Reviewed by (Engineer-CNC)

Manager-CNC