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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13499 ✓	35160190 ✓
2.	Visual Inspection	OK - 6.0 mm CMSEW ✓	Rem 03 Dggr 65.9 AB ✓
3.	Pellet Die No.	12959 ✓	57-OK ✓
4.	Hardened by	Lark Furnace	Reheat - OK ✓
5.	Received by after hardening (Name)	Jangir	OK - 55 mm ✓
6.	Hardness achieved on 1 st side	48-1-48-3 HR [ⓐ]	47-0 30 mm ✓
7.	Hardness achieved on 2 nd side	47-9-48-2 HR [ⓐ]	Com fu - OK ✓
8.	Ovalty after hardening 1 st side	(0.4) mm ✓	P 47 - 660 mm ✓
9.	Ovalty after hardening 2 nd side	(0.5) mm ✓	Tapping M 0314 ✓
10.	Outside Diameter	752 mm ✓	Deep - 33 mm ✓
11.	Inside Diameter	572 mm ✓	Tapping Hoef ✓
12.	Width of die	270 mm ✓	Hdh - 6 ✓
Inspected By (Sign) & Date		Jangir 30/7/13 ✓	
1.	Finish Fitting size 1 st side	778 7 - 0.9 7.10 mm ✓	Under 9 mm 10/15 ✓
2.	Finish Fitting size 2 nd side	774 1 .10 7.10 mm ✓	20 mm ✓
3.	Finish size made by	673 1 - 0.5 1.05 mm ✓	1864 = 39X 26 mm ✓
Inspected By (Sign) & Date		Jangir 30/7/13 ✓	
1.	Supplied to (Customer Name)	M.era Energy, Gurgaon ✓	
2.	Dispatch Date	→	
Reported By (Sign) & Date		Jangir 30/7/13 ✓	

Satya 31/7/13

Reviewed by (Engineer-CNC)

Manager-CNC