



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9778

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13489 ✓	70/70 ✓
2.	Visual Inspection	OK - 4.0 mm (Jumbo)	new Dy M-10511 ✓
3.	Pellet Die No.	13517 ✓	07-OK
4.	Hardened by	Keshav Kumar	Rebut OK
5.	Received by after hardening (Name)	Jayji	3 Hls
6.	Hardness achieved on 1 st side	51.0 - 51.6 HRC ✓	2 Hls
7.	Hardness achieved on 2 nd side	55.2 - 56.6 HRC ✓	Count OK
8.	Ovality after hardening 1 st side	(0.3) mm ✓	RD - 585 mm ✓
9.	Ovality after hardening 2 nd side	(0.4) mm ✓	Tapping M20 ✓
10.	Outside Diameter	770 mm ✓	Deep - 10-8 mm ✓
11.	Inside Diameter	630 mm ✓	Tapping M16 ✓
12.	Width of die	285 mm ✓	Teals - 16 ✓
Inspected By (Sign) & Date		Jayji 30/7/13	
1.	Finish Fitting size 1 st side	740.5 ± 0.05 mm Tappa 10° ✓	Final size check
2.	Finish Fitting size 2 nd side	740.5 ± 0.05 mm Tappa 10° ✓	by - Sandeep Singh
3.	Finish size made by		Keshav ✓
Inspected By (Sign) & Date		Jayji 30/7/13	Sign
1.	Supplied to (Customer Name)	Shri Ram Salvers, Punjab	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayji 30/7/13	

Satyam 31/7/13

Reviewed by (Engineer-CNC)

Manager-CNC