



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9789

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13494	28/38/66
2.	Visual Inspection	ok- 6-0 mm (M-tumb)	Dringit ^{row 3} 60.9 AB
3.	Pellet Die No.	13796	VT-ok
4.	Hardened by	Lark Penney	Relief ok
5.	Received by after hardening (Name)	Jayjin	Ø6-5 = 38 mm
6.	Hardness achieved on 1 st side	50.7 - 51.0 HR	Ø7-0 28 mm
7.	Hardness achieved on 2 nd side	51.0 - 51.1 HR	Center- ok
8.	Ovality after hardening 1 st side	(0-2) mm	P.D. - 61.9 mm
9.	Ovality after hardening 2 nd side	(0-3) mm	Tapping H16
10.	Outside Diameter	680 mm	Deep - 31-6 mm
11.	Inside Diameter	548-41 - 081.08 mm - 071.08 mm	Tapping H04
12.	Width of die	Ø95 mm	Hols - 82
Inspected By (Sign) & Date		Jayjin 28/12/14	
1.	Finish Fitting size 1 st side	690 7.10 7.12 mm Tapper 8'	Undercut - 1 mm
2.	Finish Fitting size 2 nd side	690 1.11 7.12 mm Tapper 8'	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjin 28/12/14	
1.	Supplied to (Customer Name)	Shri. Harani Pellet, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjin 28/12/14	

Gatsen
31/12/14

Reviewed by (Engineer-CNC)

Manager-CNC