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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13591	44/100
2.	Visual Inspection	OK - 4.0 mm (SSEW)	Depth - 39 to AB
3.	Pellet Die No.	13648	UT-OK
4.	Hardened by	Lark Finny	Relief-OK
5.	Received by after hardening (Name)	Jangir	(3-3) 2 14 mm 3 6 mm
6.	Hardness achieved on 1 st side	49.1 - 49.4 HR	
7.	Hardness achieved on 2 nd side	48.3 - 49.6 HR	Caution-OK
8.	Ovality after hardening 1 st side	(0.5) mm	RD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	- tapping 12°
10.	Outside Diameter	620 mm	Depth - 18-6 mm
11.	Inside Diameter	520 mm	- tapping Hoop
12.	Width of die	222 mm	tools - 12

Inspected By (Sign) & Date: Jangir 28/12/14

1.	Finish Fitting size 1 st side	618.5 7.00 mm Tapper 12°
2.	Finish Fitting size 2 nd side	618.5 7.00 mm Tapper 12°
3.	Finish size made by	

Inspected By (Sign) & Date: Jangir 28/12/14

1.	Supplied to (Customer Name)	Meheta feeds, Bihar
2.	Dispatch Date	

Reported By (Sign) & Date: Jangir 28/12/14

Jangir 28/12/14

Reviewed by (Engineer-CNC)

Manager-CNC