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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13581	32/50
2.	Visual Inspection	OK - 3.0 mm CSFEW	2 nd 10 Dmg - 10 - 3980 M
3.	Pellet Die No.	12601	127-OK
4.	Hardened by	hark, Pinnu	Relief - OK
5.	Received by after hardening (Name)	Janji	(3.3) 21
6.	Hardness achieved on 1 st side	49.2 - 49.5 HRC	Relief 3.5 18
7.	Hardness achieved on 2 nd side	49.4 - 49.7 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	RD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep - 18.6 mm
11.	Inside Diameter	520 mm	Tapping 120
12.	Width of die	222 mm	Reels - 12

Inspected By (Sign) & Date

Janji 26/12/24

1.	Finish Fitting size 1 st side	618.5 ± .02 ± .03 mm Tapper 12°
2.	Finish Fitting size 2 nd side	618.5 ± .03 ± .03 mm Tapper 12°
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 28/12/24

1.	Supplied to (Customer Name)	KC. Beel. WB
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 28/12/24

Saty 27/12/24

Reviewed by (Engineer-CNC)

Manager-CNC