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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13399	40/50
2.	Visual Inspection	OK - 4.0 mm (SSCW)	Part no 99801
3.	Pellet Die No.	13410	UT-OK
4.	Hardened by	Lark Perous	Relief-OK
5.	Received by after hardening (Name)	Janji	(3-3) 3.14 mm
6.	Hardness achieved on 1 st side	48.7 - 49.1 HR (A)	Relief 4.5 1.0 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.3 HR	Counter-OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	620 mm	Drill - 18.6 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Key - 12
Inspected By (Sign) & Date		Janji 28/12/24	
1.	Finish Fitting size 1 st side	618.5 ± 0.02 mm Tappet 12°	
2.	Finish Fitting size 2 nd side	618.5 ± 0.02 mm Tappet 12°	
3.	Finish size made by	_____	
Inspected By (Sign) & Date		Janji 28/12/24	
1.	Supplied to (Customer Name)	Aishwarya Traders, U.P	
2.	Dispatch Date	_____	
Reported By (Sign) & Date		Janji 28/12/24	

Janji 27/12/24

Reviewed by (Engineer-CNC)

Manager-CNC