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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13135	45/60
2.	Visual Inspection		ok - 8.0 mm (M. Jumbo)	1174 AB
3.	Pellet Die No.		13420	OT-OK
4.	Hardened by		Lark Company	Relief - de
5.	Received by after hardening (Name)		Jayji	(3-3) 23mm
6.	Hardness achieved on 1 st side		50-5-50-8 HR	Relief 8-5 15mm
7.	Hardness achieved on 2 nd side		50-5-50-6 HR	Center - OK
8.	Ovality after hardening 1 st side		0.5 mm	100 - 640 mm
9.	Ovality after hardening 2 nd side		0.3 mm	Tapping 120
10.	Outside Diameter		720 mm	Deep - 18 mm
11.	Inside Diameter		600 mm	Tapping 110 of
12.	Width of die		222 mm	Half - 12
Inspected By (Sign) & Date		Jayji 25/7/13		
1.	Finish Fitting size 1 st side	690 + .12 - .12 mm Tapper 12°		Final size check
2.	Finish Fitting size 2 nd side	690 + .12 - .12 mm Tapper 12°		by - Rahul
3.	Finish size made by	_____		
Inspected By (Sign) & Date		Jayji 25/7/13		
1.	Supplied to (Customer Name)	Kandhery cattle v.s		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		Jayji 25/7/13		

Satya 25/7/13

Reviewed by (Engineer-CNC)

Manager-CNC