



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9793

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		40/48/55
2.	Visual Inspection	13547 OK - 60 mm (M. Jumbo)	Revised Direct 668AD
3.	Pellet Die No.	13872	V7-OK
4.	Hardened by	hark Furnus	Relief - OK
5.	Received by after hardening (Name)	Janjan	(23) 06.52 15mm
6.	Hardness achieved on 1 st side	50-0-50-0 HR	φ7-0 7mm
7.	Hardness achieved on 2 nd side	50.1-50.3 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.9) mm (A)	φ10 - 640 mm
9.	Ovality after hardening 2 nd side	(0.8) mm (A)	Tapping M20
10.	Outside Diameter	710 mm	Depth - 18-6mm
11.	Inside Diameter	600 mm	Tapping Morse
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janjan 25/12/24	
1.	Finish Fitting size 1 st side	690 ± .12 ± .12 mm Tapper 12°	Final size check
2.	Finish Fitting size 2 nd side	690 ± .12 ± .12 mm Tapper 12°	by - Rahul
3.	Finish size made by		φ - V7h - Hoom
Inspected By (Sign) & Date		Janjan 25/12/24 Sign	
1.	Supplied to (Customer Name)	SKM - Tamil Nadu	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjan 25/12/24	

Janjan 27/11/24

Reviewed by (Engineer-CNC)

Manager-CNC