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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13580	36/10
2.	Visual Inspection	Old - 3.0 mm (SS6W)	Dmg No. huck 29
3.	Pellet Die No.	9016	UT-etc
4.	Hardened by	herk puner	Relief-OK
5.	Received by after hardening (Name)	Jayjin	(2-3) 2 20 mm
6.	Hardness achieved on 1 st side	58-0-10-3 HRC	Relief 3.5 14 mm
7.	Hardness achieved on 2 nd side	58-1-50-6 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 585 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping No. ab
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Jayjin 25/12/24

1.	Finish Fitting size 1 st side	610 ± 0.03 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.02 ± 0.03 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjin 25/12/24

1.	Supplied to (Customer Name)	Suguna food, Atheron	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjin 25/12/24

Jayjin 25/12/24

Reviewed by (Engineer-CNC)

Manager-CNC