



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	11313 to 7m to 13586	48/55
2.	Visual Inspection	ok - 4.0 mm (SSEW)	Per 14.924m
3.	Pellet Die No.	11354	OT-OK
4.	Hardened by	hark purry	Reluf- ok
5.	Received by after hardening (Name)	Jain	(B-3) 3 15mm
6.	Hardness achieved on 1 st side	50.1-50.2 HRC	Reluf 4.5 7m
7.	Hardness achieved on 2 nd side	48.5-49.5 HRC	Counter- ok
8.	Ovalty after hardening 1 st side	(0.2) mm	8 D - 565 mm
9.	Ovalty after hardening 2 nd side	(0.2) mm	Tapping 120
10.	Outside Diameter	630 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Jain 24/12/24	
1.	Finish Fitting size 1 st side	610 ± .05 ± .05 mm	
2.	Finish Fitting size 2 nd side	610 ± .05 ± .05 mm	
3.	Finish size made by	←	
Inspected By (Sign) & Date		Jain 24/12/24	
1.	Supplied to (Customer Name)	Kankhya Agra, Maharashtra, to Jm to Kankhya Agra	
2.	Dispatch Date	← Maharashtra	
Reported By (Sign) & Date		Jain 24/12/24	

Sain 24/12/24

Reviewed by (Engineer-CNC)

Manager-CNC