

9696



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	← Jw to 13768	35/40
2.	Visual Inspection	OK - 3.5 mm (Series)	Done by - [Signature]
3.	Pellet Die No.	12707	UT-OK
4.	Hardened by	Neel. Pinnur	Relief - OK
5.	Received by after hardening (Name)	[Signature]	(2-2) 2 8 mm
6.	Hardness achieved on 1 st side	49.2 - 49.5 HR	5 mm
7.	Hardness achieved on 2 nd side	49.5 - 49.7 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PID - 454 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping 120
10.	Outside Diameter	500 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Tapping 10 of
12.	Width of die	158 mm	Hols - 8

Inspected By (Sign) & Date

[Signature] 19/12/24

1.	Finish Fitting size 1 st side	489 + 0.03 + 0.05 mm
2.	Finish Fitting size 2 nd side	489 + 0.05 + 0.05 mm
3.	Finish size made by	_____

Inspected By (Sign) & Date

[Signature] 19/12/24

1.	Supplied to (Customer Name)	Jw. to Shyam feeds, HR
2.	Dispatch Date	_____

Reported By (Sign) & Date

[Signature] 19/12/24

[Signature] 19/12/24

Reviewed by (Engineer-CNC)

Manager-CNC