



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13470	38145
2.	Visual Inspection	OK-50mm (SEW)		Remo 422 AD
3.	Pellet Die No.	133178		OT-ok
4.	Hardened by	Lark Army		Relief ok
5.	Received by after hardening (Name)	Jayju		(2-2) 12 mm
6.	Hardness achieved on 1 st side	50-0-50-2 HR	Relief 5-5	7 mm
7.	Hardness achieved on 2 nd side	50-2-50-6 HR		Caution ok
8.	Ovality after hardening 1 st side	(0.1) mm		PID-474 mm
9.	Ovality after hardening 2 nd side	(0.1) mm		Lapping 420 316"
10.	Outside Diameter	520 mm		Deep-16-6 mm
11.	Inside Diameter	420 mm		Lapping Ho ef
12.	Width of die	182 mm		Hols - 8
Inspected By (Sign) & Date		Jayju 11/12/24		
1.	Finish Fitting size 1 st side	489 ± .10 9.11 mm		
2.	Finish Fitting size 2 nd side	489 ± .10 9.12 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Jayju 11/12/24		
1.	Supplied to (Customer Name)	Bawal Tea, UP		
2.	Dispatch Date			
Reported By (Sign) & Date		Jayju 11/12/24		

1002-CV/P11K

Satyam
12/12/24
Reviewed by (Engineer-CNC)

Manager-CNC