



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13470	38145
2.	Visual Inspection	OK-5.0 mm (CSEW)	Pro Drght 422 AB
3.	Pellet Die No.	13359	UT-etc
4.	Hardened by	Lark Punjab	Relief etc
5.	Received by after hardening (Name)	Jangir	(2-2) @ 12 mm
6.	Hardness achieved on 1 st side	50.1-50.3 HRC ✓	Relief 5-5 7 mm
7.	Hardness achieved on 2 nd side	50.1-50.2 HRC ✓	Counter-etc
8.	Ovality after hardening 1 st side	(0.2) mm	PM-454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping 20
10.	Outside Diameter	570 mm ✓	Deep-16.6 mm
11.	Inside Diameter	420 mm	Tapping Head
12.	Width of die	182 mm	Holes 8
Inspected By (Sign) & Date		Jangir 11/12/14	
1.	Finish Fitting size 1 st side	489 7.10 7.10 mm ✓	
2.	Finish Fitting size 2 nd side	489 7.11 7.12 mm ✓	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 11/12/14	
1.	Supplied to (Customer Name)	Bansal Tea, U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 11/12/14	

Satish 12/11/14

Reviewed by (Engineer-CNC)

Manager-CNC