



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		42/10
2.	Visual Inspection	B160,	
3.	Pellet Die No.	OK- 3.0 mm (SS4W), 13287,	Springer-herk
4.	Hardened by	herk finny	UT-OK
5.	Received by after hardening (Name)	Jayju	Relief OK
6.	Hardness achieved on 1 st side	49.7-50.0 HR	(2-3) 3 14 mm 5 8 mm
7.	Hardness achieved on 2 nd side	50.3-50.5 HR	Relief 35
8.	Ovality after hardening 1 st side	(0.3) mm	Counter-OK
9.	Ovality after hardening 2 nd side	(0.3) mm	P.D-565 mm
10.	Outside Diameter	620 mm	Tapping M20
11.	Inside Diameter	520 mm	Deep 7.8-6 mm
12.	Width of die	222 mm	Tapping M10 of Holds - 12
Inspected By (Sign) & Date		Jayju 13/12/14	
1.	Finish Fitting size 1 st side	610 + .05 + .05 mm	
2.	Finish Fitting size 2 nd side	610 + .05 + .05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 13/12/14	
1.	Supplied to (Customer Name)	Eva. Exotica e.w.B	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 13/12/14	

Satyam
13/12/14

Reviewed by (Engineer-CNC)

Manager-CNC