



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13487	42155
2.	Visual Inspection	OK - 6.0 mm C.M. Number	42011
3.	Pellet Die No.	13871	VT-OK
4.	Hardened by	huk permy	Relief OK
5.	Received by after hardening (Name)	Jangir	(3-3) 19mm
6.	Hardness achieved on 1 st side	49.4 - 49.8 HR	Relief 6.5 13mm
7.	Hardness achieved on 2 nd side	49.2 - 49.6 HR	Gunter - OK
8.	Ovality after hardening 1 st side	(0.6) mm	PO - 648mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	410 mm	Deep - 20.6mm
11.	Inside Diameter	600 mm	Tapping Head
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Jangir 14/12/24	
1.	Finish Fitting size 1 st side	690 ± 0.10 4.10 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.10 4.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 14/12/24	
1.	Supplied to (Customer Name)	Cradrey Agrost, Karnataka	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 14/12/24	

Sator 14/12/24

Reviewed by (Engineer-CNC)

Manager-CNC