

9694



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13481	66/66g 55/66
2.	Visual Inspection	ok - 10.0 mm (M-Symbol)	208 long it - 320 AB
3.	Pellet Die No.	13795	OK
4.	Hardened by	Lark Permy	Relief - ok
5.	Received by after hardening (Name)	Jayjun	2 of 11.0m & 11.0m
6.	Hardness achieved on 1 st side	50.2 - 50.3 HR	5 HILL
7.	Hardness achieved on 2 nd side	50.0 - 50.2 HR	Count - ok
8.	Ovality after hardening 1 st side	(0.3) mm	8 ID - 619 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M16
10.	Outside Diameter	680 mm	Deep - 31.6 mm
11.	Inside Diameter	548.1 - 110 - 1.14 - 1.10 - 1.12 mm	Tapping M16 of
12.	Width of die	195 mm	Hole - 2
Inspected By (Sign) & Date		Jayjun 19/12/24	
1.	Finish Fitting size 1 st side	690.1 + .12 + .12 mm Tapper 8°	
2.	Finish Fitting size 2 nd side	690.1 + .12 + .12 mm Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayjun 19/12/24	
1.	Supplied to (Customer Name)	Shree Anesh Auto, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayjun 19/12/24	

Saty 20/12/24

Reviewed by (Engineer-CNC)

Manager-CNC