



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9701

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12960	35/35
2.	Visual Inspection	ok - 4.0 mm (Tiny)	Press 159AB
3.	Pellet Die No.	13811	OK
4.	Hardened by	Lark Furnace	Relief ok
5.	Received by after hardening (Name)	Jayjit	3 MILL
6.	Hardness achieved on 1 st side	60.1 - 60.3 HR	5 MILL
7.	Hardness achieved on 2 nd side	59.6 - 59.9 HR	6 MILL
8.	Ovality after hardening 1 st side	(0.3) mm	Counter - ok
9.	Ovality after hardening 2 nd side	(0.4) mm	P4 - 280 mm
10.	Outside Diameter	320 mm	Tapping 112
11.	Inside Diameter	250 mm	Deep - 16-6 mm
12.	Width of die	120 mm	Tapping Ho of holes 8

Inspected By (Sign) & Date

Jayjit 21/12/14

1.	Finish Fitting size 1 st side	310 \pm .02 \pm .03 mm	
2.	Finish Fitting size 2 nd side	310 \pm .02 \pm .03 mm (A)	310 -.02 -.02 (A)
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjit 21/12/14

P.S. with Neeraj Sir

1.	Supplied to (Customer Name)	Sachin, Maharashtra	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjit 21/12/14

Jayjit 21/12/14

Reviewed by (Engineer-CNC)

Manager-CNC