



# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

## Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

9700

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12960 ✓	35/35 ✓
2.	Visual Inspection	OK - 4.0 mm (Ting) ✓	no Dmg M=159 AB
3.	Pellet Die No.	13810 ✓	OK ✓
4.	Hardened by	herk fernus	Relief - OK
5.	Received by after hardening (Name)	Jayjir	MHK
6.	Hardness achieved on 1 <sup>st</sup> side	59.8 - 60.2 HRC ✓	"
7.	Hardness achieved on 2 <sup>nd</sup> side	59.9 - 60.4 HRC ✓	Center - OK
8.	Ovality after hardening 1 <sup>st</sup> side	(0.1) mm ✓	8 CD - 280 mm
9.	Ovality after hardening 2 <sup>nd</sup> side	(0.2) mm ✓	Tapping MK2
10.	Outside Diameter	320 mm ✓	Deep - 16.6 mm
11.	Inside Diameter	2.50 mm ✓	Tapping Ho of
12.	Width of die	120 mm ✓	Hals - 8

Inspected By (Sign) & Date

Jayjir 21/12/24

1. Finish Fitting size 1<sup>st</sup> side

310 ± 0.03 mm ✓

310 +.00 - .01

2. Finish Fitting size 2<sup>nd</sup> side

310 ± .00 ± .03 mm ✓

3. Finish size made by

Inspected By (Sign) & Date

Jayjir 21/12/24

1. Supplied to (Customer Name)

Sachin, Maharashtra

2. Dispatch Date

Reported By (Sign) & Date

Jayjir 21/12/24

Jayjir 21/12/24

Reviewed by (Engineer-CNC)

Manager-CNC