

9691



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13400 13585	50/10
2.	Visual Inspection		ok - 6.0 mm (CRW)	Pass Dmg - 3980A
3.	Pellet Die No.		13646	OK
4.	Hardened by		Heek Perry	Relief - ok
5.	Received by after hardening (Name)		Jauji	(3-3) 5 mm
6.	Hardness achieved on 1 st side		49.2 - 49.5 HRc	Relief @ 6.5 MILL
7.	Hardness achieved on 2 nd side		49.1 - 49.2 HRc	Counter - ok
8.	Ovality after hardening 1 st side		(0.6) mm	RD - 565 mm
9.	Ovality after hardening 2 nd side		(0.4) mm	Tapping 12°
10.	Outside Diameter		620 mm	Deep - 18.6 mm
11.	Inside Diameter		520 mm	Tapping Mo of
12.	Width of die		222 mm	Hols - 12
Inspected By (Sign) & Date		Jauji 19/12/24		
1.	Finish Fitting size 1 st side	618.5 x 45 mm Tapper 12°		
2.	Finish Fitting size 2 nd side	618.5 x 45 mm Tapper 12°		
3.	Finish size made by			
Inspected By (Sign) & Date		Jauji 19/12/24		
1.	Supplied to (Customer Name)	Shree Bhairavnath, Maharashtra		
2.	Dispatch Date			
Reported By (Sign) & Date		Jauji 19/12/24		

1002-CNC-PLK

Reviewed by (Engineer-CNC)

Manager-CNC