



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

96/8

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13424	37/45
2.	Visual Inspection	OK - 3.0 mm	(SS&W)	15430/B
3.	Pellet Die No.	12511		W.T-OK
4.	Hardened by	Lark Permy		Relief - OK
5.	Received by after hardening (Name)	Jangir		(3-3) 14 mm
6.	Hardness achieved on 1 st side	50-4-10-3 HB		Relief 3-5 8 mm
7.	Hardness achieved on 2 nd side	50-1-10-3 HB		Counter - OK
8.	Ovality after hardening 1 st side	(0-2) mm		R.D. 565 mm
9.	Ovality after hardening 2 nd side	(0-2) mm		Tapping M20
10.	Outside Diameter	610 mm		Deep 18-6 mm
11.	Inside Diameter	520 mm		Tapping H10
12.	Width of die	222 mm		Holes - 12

Inspected By (Sign) & Date

Jangir 6/12/24

1. Finish Fitting size 1st side

610 \pm .05 \pm .05 mm

2. Finish Fitting size 2nd side

610 \pm .05 \pm .05 mm

3. Finish size made by

Inspected By (Sign) & Date

Jangir 6/12/24

1. Supplied to (Customer Name)

Om Choro Boro, Mehal

2. Dispatch Date

Reported By (Sign) & Date

Jangir 6/12/24

Satya 6/12/24

Reviewed by (Engineer-CNC)

Manager-CNC