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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13412	34150
2.	Visual Inspection	OK - 4.0 mm (SSEW)	Dongle hole 174
3.	Pellet Die No.	13462	U7-OK
4.	Hardened by	Neel's Benny	Relief - OK
5.	Received by after hardening (Name)	Jayjir	(3-3) 2.20 mm
6.	Hardness achieved on 1 st side	50-4-10.5 HR	Relief 4-5 3 16 mm
7.	Hardness achieved on 2 nd side	50-0-10.2 HR	Count - OK
8.	Ovality after hardening 1 st side	(0.5) mm	PIV - 565 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	222 mm	Holes 12

Inspected By (Sign) & Date

Jayjir 6/12/24

1.	Finish Fitting size 1 st side	610 ± 0.03 4.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 4.05 mm	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjir 6/12/24

1.	Supplied to (Customer Name)	Godrej Agrovet, Telangana	
2.	Dispatch Date		

Reported By (Sign) & Date

Jayjir 6/12/24

Reviewed by (Engineer-CNC)
Sathya 6/12/24

Manager-CNC