



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9626

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13410	36/40
2.	Visual Inspection	OK - 3.0 mm (Specified)	Phw Doughth 905 AB
3.	Pellet Die No.	12709	UT-OK
4.	Hardened by	Lark Punjab	Relief - OK
5.	Received by after hardening (Name)	Janji	(22) 3.10 mm
6.	Hardness achieved on 1 st side	50-0-50-3 HR	Relief 6.35 5 4 mm
7.	Hardness achieved on 2 nd side	50-0-50-2 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 4.14 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping ϕ 3/16"
10.	Outside Diameter	500 mm	Deep - 16.5 mm
11.	Inside Diameter	420 mm	Tapping Ho of
12.	Width of die	158 mm	HoLy - 8
Inspected By (Sign) & Date		Janji 6/12/24	

1.	Finish Fitting size 1 st side	489.15 \pm .08 \pm .10 mm
2.	Finish Fitting size 2 nd side	489.15 \pm .10 \pm .12 mm
3.	Finish size made by	_____

Inspected By (Sign) & Date		Janji 6/12/24
1.	Supplied to (Customer Name)	Valeman w.B
2.	Dispatch Date	_____

Reported By (Sign) & Date		Janji 6/12/24
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Satyam 6/12/24

Reviewed by (Engineer-CNC)

Manager-CNC