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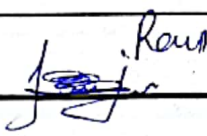
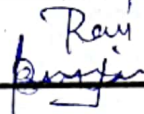
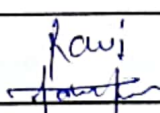



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		13407	30145
2.	Visual Inspection		OK - 5-0 mm (Finished)	PTB 485/103
3.	Pellet Die No.		13857	UT-OK
4.	Hardened by		Lark firm	Relief-OK
5.	Received by after hardening (Name)		Jayjir	(2-2) 220mm
6.	Hardness achieved on 1 st side		50.1-10.3 HR	Relief 5-5 3 15mm
7.	Hardness achieved on 2 nd side		50.1-9.6 HR	Counter-OK
8.	Ovality after hardening 1 st side		Co.D mm	RD-350mm
9.	Ovality after hardening 2 nd side		Co.D mm	Tapping 1 1/2"
10.	Outside Diameter		400 mm	Deep - 14.2mm
11.	Inside Diameter		310 mm	Tapping 10 of
12.	Width of die		134 mm	Half 8
Inspected By (Sign) & Date		 Raju 4/12/24		
1.	Finish Fitting size 1 st side	385 7 .10 4.10 mm		
2.	Finish Fitting size 2 nd side	385 4 .10 7.11 mm		
3.	Finish size made by	_____		
Inspected By (Sign) & Date		 Raju 4/12/24		
1.	Supplied to (Customer Name)	Bhawani Agro, Rajasthan		
2.	Dispatch Date	_____		
Reported By (Sign) & Date		 Jayjir 4/12/24		

 Sati
5/12/24

Reviewed by (Engineer-CNC)

Manager-CNC