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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No. CNC/QA/FM/03
 Rev. No. 01
 Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	12640	60/66
2.	Visual Inspection	OK-3-5 mm CS-Jumbo	2nd / 3rd Dmg - 9136 AB
3.	Pellet Die No.	13514	UT-OK
4.	Hardened by	hark Pinnus	Reluf-OK
5.	Received by after hardening (Name)	Janji	(4-4) & 13mm
6.	Hardness achieved on 1 st side	49.4-50.0 HRC	Reluf 4.0 3 6mm
7.	Hardness achieved on 2 nd side	50.0-50.0 HRC	Re-counter-OK
8.	Ovality after hardening 1 st side	(1.5) mm	die is Re-counter } P.D - 970mm
9.	Ovality after hardening 2 nd side	(1.9) mm	due to ovality } Tapping M24
10.	Outside Diameter	1033 mm	Deep - 36.4mm
11.	Inside Diameter	900 mm	Tapping M24
12.	Width of die	375 mm	Hole - 15
Inspected By (Sign) & Date		Janji 2/12/24	
1.	Finish Fitting size 1 st side	1030 ± .10 ± .10 mm Tapper 3°	2 salt both end
2.	Finish Fitting size 2 nd side	1030 ± .09 ± .11 mm Tapper 3°	32 x 7.5 mm
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 2/12/24	
1.	Supplied to (Customer Name)	Sneha, Telangana	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 2/12/24	

Satya 3/12/24

Reviewed by (Engineer-CNC)

Manager-CNC