



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

9589

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	13389	40/10
2.	Visual Inspection	ok - 3.5 mm (SSCW)	plus Dmg H - 9380 AB
3.	Pellet Die No.	13409	07-ak
4.	Hardened by	hark pany	Reluf - ok
5.	Received by after hardening (Name)	Janji	(3-3) 2.17 mm
6.	Hardness achieved on 1 st side	49.5 - 49.8 HRC	Reluf 4.0 3 10 mm
7.	Hardness achieved on 2 nd side	49.6 - 49.8 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.3) mm	P.D - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Dep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping H.O. of
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Janji 2/12/24	

1.	Finish Fitting size 1 st side	618.5 + .021 1.05 mm Tapper 60°	
2.	Finish Fitting size 2 nd side	618.5 + .03 1.04 mm Tapper 12°	
3.	Finish size made by		

Inspected By (Sign) & Date		Janji 2/12/24	
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1.	Supplied to (Customer Name)	J & J . V.P.	
2.	Dispatch Date		

Reported By (Sign) & Date		Janji 2/12/24	
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10042 - CW/PHK

Reviewed by (Engineer-CNC)
Satzu
31/12/24

Manager-CNC