



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9577

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.		12414 to 13461	36/10
2.	Visual Inspection		ok - 3.0 mm (SSCW)	Do not hurt
3.	Pellet Die No.		9019	07-ak
4.	Hardened by		hark Purney	Relief ak
5.	Received by after hardening (Name)		Janji	(3-3) 3.20 mm
6.	Hardness achieved on 1 st side		48.9 - 49.5 HR	Relief 3-5 3 14 mm
7.	Hardness achieved on 2 nd side		49.0 - 50.1 HR	Count - ak
8.	Ovality after hardening 1 st side		(0.7) mm	PO - 56.5 mm
9.	Ovality after hardening 2 nd side		(0.3) mm	Tapping H20
10.	Outside Diameter		620 mm	Deep - 18.8 mm
11.	Inside Diameter		520 mm	Tapping Hoeff
12.	Width of die		222 mm	to be - 12

Inspected By (Sign) & Date

Janji 30/11/24

1.	Finish Fitting size 1 st side	610 7.05 7.05 mm
2.	Finish Fitting size 2 nd side	600 7.05 7.05 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 20/11/24

1.	Supplied to (Customer Name)	Venkateshwar, Telangana to hemantch, WB
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 30/11/24

Reviewed by (Engineer-CNC)

Manager-CNC

Saty 3/12/24