



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

9569

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			92150
2.	Visual Inspection		13371	
3.	Pellet Die No.		OK - 4.0 mm (M-Jumbo)	Dring No - 41914
			12574	UT-OK
4.	Hardened by		Lark ferris	Relief-OK
5.	Received by after hardening (Name)		Janji	(3-3) 3 22 mm
6.	Hardness achieved on 1 st side		49.2-49.6 HRc	Relief 4.5 5 18 mm
7.	Hardness achieved on 2 nd side		49.1-49.3 HRc	Counter-OK
8.	Ovality after hardening 1 st side		(0.5) mm	POD - 645 mm
9.	Ovality after hardening 2 nd side		(0.5) mm	Tapping M20
10.	Outside Diameter		700 mm	Deep - 20.5 mm
11.	Inside Diameter		600 mm	Tapping Hoop
12.	Width of die		222 mm	Helix - 19

Inspected By (Sign) & Date

Janji 30/11/24

1.	Finish Fitting size 1 st side	690 \pm .12 \pm .12 mm
2.	Finish Fitting size 2 nd side	690 \pm .12 \pm .12 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 30/11/24

1.	Supplied to (Customer Name)	Godrej Agaveet, Maharashtra
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 30/11/24

Reviewed by (Engineer-CNC)

Satyam 31/12/24

Manager-CNC

10042 - CW-PIIK